

Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 04/01/2019

Reviewed on 04/01/2019

1 Identification

- **Product Identifier**
- **Trade Name: SIL-FLEX 7500 Clear**
- **Relevant identified uses of the substance or mixture and uses advised against:**
For professional use only
- **Product Description:** Silicone
- **Details of the Supplier of the Safety Data Sheet:**
- **Manufacturer/Supplier:**
Silco Inc.
7635 St. Clair Avenue
Mentor, OH 44060
Phone: 440-975-8886
Fax: 440-975-8887
- **Emergency telephone number:** 440-975-8886

2 Hazard(s) Identification

- **Classification of the substance or mixture:**



Health hazard

- Carc. 2 H351 Suspected of causing cancer.
- Repr. 2 H361 Suspected of damaging fertility or the unborn child.
- STOT RE 2 H373 May cause damage to organs through prolonged or repeated exposure.



- Eye Irrit. 2A H319 Causes serious eye irritation.
- Skin Sens. 1 H317 May cause an allergic skin reaction.

- **Label elements:**
- **GHS label elements**
The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms:**



GHS07



GHS08

- **Signal word:** Warning
- **Hazard-determining components of labeling:**
2-butanone oxime
Octamethylcyclotetrasiloxane
Vinyloximesilane (Proprietary)
- **Hazard statements:**
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H351 Suspected of causing cancer.
H361 Suspected of damaging fertility or the unborn child.
H373 May cause damage to organs through prolonged or repeated exposure.

Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 04/01/2019

Reviewed on 04/01/2019

Trade Name: **SIL-FLEX 7500 Clear**

Precautionary statements:

- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P260 Do not breathe dust/fume/gas/mist/vapors/spray.
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
- P264 Wash thoroughly after handling.
- P272 Contaminated work clothing must not be allowed out of the workplace.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P302+P352 If on skin: Wash with plenty of water.
- P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308+P313 IF exposed or concerned: Get medical advice/attention.
- P321 Specific treatment (see supplementary first aid instructions on this Safety Data Sheet).
- P314 Get medical advice/attention if you feel unwell.
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P337+P313 If eye irritation persists: Get medical advice/attention.
- P363 Wash contaminated clothing before reuse.
- P405 Store locked up.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Unknown acute toxicity:

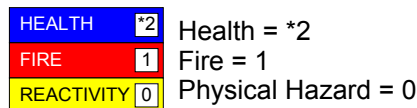
This value refers to knowledge of known, established toxicological or ecotoxicological values.

Classification system: NFPA/HMIS Definitions: 0-Least, 1-Slight, 2-Moderate, 3-High, 4-Extreme

NFPA ratings (scale 0 - 4)



HMIS-ratings (scale 0 - 4)



Hazard(s) not otherwise classified (HNOC): None known

*** 3 Composition/Information on Ingredients**

Non-hazardous components:

Methyloximesilane (Proprietary)	1-3%
---------------------------------	------

Chemical characterization: Mixtures

Description: Mixture of substances listed below with non-hazardous additions.

Dangerous Components:

CAS: 556-67-2 RTECS: GZ 4397000	Octamethylcyclotetrasiloxane Flam. Liq. 3, H226; Repr. 2, H361; Aquatic Chronic 4, H413	<1%
CAS: 96-29-7 RTECS: EL9275000	2-butanone oxime Carc. 2, H351; Eye Dam. 1, H318; Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Sens. 1, H317; Flam. Liq. 4, H227	<1%
	Vinyloximesilane (Proprietary) STOT RE 2, H373	<1%

(Contd. on page 3)

Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 04/01/2019

Reviewed on 04/01/2019

Trade Name: SIL-FLEX 7500 Clear

Alkoxysilane (Proprietary)	<1%
⚠ Aquatic Chronic 2, H411; Aquatic Acute 2, H401	

· Additional information:

The ingredients of this mixture are considered to be proprietary and are withheld in accordance with paragraph (i) of §1910.1200 of 29 CFR 1910.1200, the OSHA Hazard Communication Standard and U.S. Code of Federal Regulations.

The exact percentages of the ingredients of this mixture are considered to be proprietary and are withheld in accordance with the provisions of paragraph (i) of §1910.1200 of 29 CFR 1910.1200 Trade Secrets.

4 First-Aid Measures

· Description of first aid measures

· General information:

Symptoms of poisoning may occur after exposure to dust, fumes or particulates; seek medical attention if feeling unwell.

· After inhalation:

Supply fresh air; consult doctor if symptoms persist.
In case of unconsciousness place patient stably in the side position for transportation.

· After skin contact:

Immediately wash skin with soap and plenty of water for at least 15 minutes.
Remove contaminated clothing and wash before reuse.
Get medical attention if symptoms occur.

· After eye contact:

If easy to do so, remove contact lenses if worn.
Rinse opened eye for at least 15 minutes under running water. If symptoms persist, consult a doctor.

· After swallowing:

Rinse mouth.
Get medical attention immediately.

· Information for doctor

· Most important symptoms and effects, both acute and delayed:

Dermatitis. Rash. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause an allergic skin reaction. Prolonged exposure may cause chronic effects.

· Indication of any immediate medical attention and special treatment needed: Treat symptomatically.

5 Fire-Fighting Measures

· Extinguishing media

· Suitable extinguishing agents:

CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

· For safety reasons unsuitable extinguishing agents: No further relevant information.

· Special hazards arising from the substance or mixture:

By heating and fire, harmful vapors/gases may be formed. Nitrogen oxides. (corrosive)

· Advice for firefighters

· Special protective equipment for firefighters:

As in any fire, wear self-contained breathing apparatus pressure-demand (NIOSH approved or equivalent) and full protective gear to prevent contact with skin and eyes.

· Additional information: Move containers from fire area if you can do so without risk.

6 Accidental Release Measures

· Personal precautions, protective equipment and emergency procedures:

Wear protective equipment. Keep unprotected persons away.
Keep away from ignition sources.

· Environmental precautions: Do not allow to enter sewers/surface or ground water.

Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 04/01/2019

Reviewed on 04/01/2019

Trade Name: SIL-FLEX 7500 Clear

- **Methods and material for containment and cleaning up:**
 Ensure adequate ventilation.
 Absorb with liquid-binding material (i.e. sand, diatomite, acid binders, universal binders, sawdust).
 Dispose contaminated material as waste according to section 13.
- **Reference to other sections:**
 See Section 7 for information on safe handling.
 See Section 8 for information on personal protection equipment.
 See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· PAC-1:		
556-67-2	Octamethylcyclotetrasiloxane	30 ppm
96-29-7	2-butanone oxime	30 ppm
· PAC-2:		
556-67-2	Octamethylcyclotetrasiloxane	68 ppm
96-29-7	2-butanone oxime	56 ppm
· PAC-3:		
556-67-2	Octamethylcyclotetrasiloxane	130 ppm
96-29-7	2-butanone oxime	250 ppm

* 7 Handling and Storage

- **Handling**
- **Precautions for safe handling:**
 Ensure good ventilation/exhaustion at the workplace.
 Avoid contact with skin, eyes and clothing
 Avoid breathing fume/gas/mist/vapors/spray.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage**
- **Requirements to be met by storerooms and receptacles:**
 Store in the original container.
 Store in a dry area out of direct sunlight.
 Keep out of reach of children.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s):** No further relevant information available.

8 Exposure Controls/Personal Protection

- **Additional information about design of technical systems:** No further data; see section 7.
- **Control parameters:**
- **Components with occupational exposure limits:**
 The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
 At this time, the other constituents have no known exposure limits.

556-67-2 Octamethylcyclotetrasiloxane	
WEEL	Long-term value: 10* ppm *OARS WEEL

(Contd. on page 5)

Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 04/01/2019

Reviewed on 04/01/2019

Trade Name: **SIL-FLEX 7500 Clear**

96-29-7 2-butanone oxime	
WEEL	Long-term value: 10 ppm DSEN

· **Additional information:** The lists that were valid during the creation of this SDS were used as basis.

· **Exposure controls:**

Ventilation must be adequate to maintain the ambient workplace atmosphere below the exposure limit(s) outlined in the SDS. Where acceptable concentrations cannot be maintained by general mechanical ventilation, local exhaust ventilation is recommended.

· **Personal protective equipment**

· **General protective and hygienic measures:**

The usual precautionary measures for handling chemicals should be followed.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing and wash before reuse.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

· **Breathing equipment:**



NIOSH/OSHA or EN approved respiratory protection is recommended for use in airborne concentrations exceeding exposure limits.

· **Protection of hands:**



Protective gloves

· **Material of gloves:**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material:**

The exact break-through time has to be determined and observed by the manufacturer of the protective gloves.

· **Eye protection:**



Tightly sealed goggles

· **Body protection:**



Protective work clothing

· **Limitation and supervision of exposure into the environment:** None

(Contd. on page 6)

Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 04/01/2019

Reviewed on 04/01/2019

Trade Name: **SIL-FLEX 7500 Clear**

9 Physical and Chemical Properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form: Paste
Color: Translucent

· **Odor:** Oxime
· **Odor threshold:** Not determined.

· **pH-value:** Not applicable.

· **Change in condition**

Melting point/Melting range: Not determined.
Boiling point/Boiling range: Not determined.

· **Flash point:** 96 °C (204.8 °F)

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** Not applicable

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not self-igniting.

· **Danger of explosion:** Product does not present an explosion hazard.

· **Explosion limits:**

Lower: Not determined.
Upper: Not determined.

· **Vapor pressure:** Not determined.

· **Density @ 20 °C (68 °F):** 1.03 g/cm³ (8.5954 lbs/gal)

· **Relative density:** Not determined.

· **Vapor density:** >1 (Air=1)

· **Evaporation rate:** <1 (n-Butyl Acetate =1)

· **Solubility in / Miscibility with:**

Water: Insoluble.

· **Partition coefficient (n-octanol/water):** Not determined.

· **Viscosity:**

Dynamic: Not determined.
Kinematic: Not determined.

· **Solvent content:**

VOC content: 0.00 %

· **Other information:** No further relevant information available.

10 Stability and Reactivity

· **Reactivity:** No further relevant information available.

· **Chemical stability:**

· **Thermal decomposition / conditions to be avoided:**

Thermal breakdown of this product during fire or very high heat condition may evolve the following hazardous decomposition product: Carbon oxides and traces of incompletely burned carbon compounds, Silicon dioxide, Nitrogen oxides and Formaldehyde.

(Contd. on page 7)

Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 04/01/2019

Reviewed on 04/01/2019

Trade Name: SIL-FLEX 7500 Clear

- **Possibility of hazardous reactions:** No dangerous reactions known.
- **Conditions to avoid:** No further relevant information available.
- **Incompatible materials:** Strong oxidizing agents, water and moisture.
- **Hazardous decomposition products:**
This product reacts with water, moisture or humid air to evolve following compounds: Methyleneketoxime.

11 Toxicological Information

- **Information on toxicological effects:**
- **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

556-67-2 Octamethylcyclotetrasiloxane		
Oral	LD50	>5,000 mg/kg (Rat)
Inhalative	LC50/4 h	>5,000 mg/l (Rat)
96-29-7 2-butanone oxime		
Oral	LD50	3,700 mg/kg (Rat)
Dermal	LD50	200-2,000 mg/kg (Rat)
Inhalative	LC50/4 h	20 mg/l (Rat)
Alkoxysilane (Proprietary)		
Oral	LD50	2,400-2,995 mg/kg (Rat)
Dermal	LD50	>2,000 mg/kg (Rabbit)
Inhalative	LC50/4 h	1.49-2.44 mg/l (Rat)

- **Primary irritant effect:**
- **On the skin:** May cause an allergic skin reaction.
- **On the eye:** Irritating effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

- **Carcinogenic categories:**
- **IARC (International Agency for Research on Cancer):**
Group 1 - Carcinogenic to humans
Group 2A - Probably carcinogenic to humans
Group 2B - Possibly carcinogenic to humans
Group 3 - Not classifiable as to its carcinogenicity to humans
Group 4 - Probably not carcinogenic to humans

96-29-7	2-butanone oxime	3
---------	------------------	---

- **NTP (National Toxicology Program):**
None of the ingredients are listed.

- **OSHA-Ca (Occupational Safety & Health Administration):**
None of the ingredients are listed.

12 Ecological Information

- **Toxicity:**
- **Aquatic toxicity:**
Toxic to aquatic life

Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 04/01/2019

Reviewed on 04/01/2019

Trade Name: **SIL-FLEX 7500 Clear**

96-29-7 2-butanone oxime

EC50	11.8 mg/l (Green algae) 201 mg/l (Daphnia)
------	-----------------------------------------------

- **Persistence and degradability:** Causes easily hydrolysis in water or atmosphere. [Alkoxyasilane]
- **Behavior in environmental systems:**
- **Bioaccumulative potential:**
Bio concentration Factor(BCF) / (Fathead minnows) : 12400 [Octamethylcyclotetrasiloxane]
- **Mobility in soil:** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
- **Results of PBT and vPvB assessment:**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects:** No further relevant information available.

13 Disposal Considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
Observe all federal, state and local environmental regulations when disposing of this material.
- **Uncleaned packaging**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport Information

- **UN-Number:**
- **DOT, ADR/ADN, ADN, IMDG, IATA** Non-Regulated Material
- **UN proper shipping name:**
- **DOT, ADR/ADN, ADN, IMDG, IATA** Non-Regulated Material
- **Transport hazard class(es):**
- **DOT, ADR/ADN, ADN, IMDG, IATA**
- **Class:** Non-Regulated Material
- **Packing group:**
- **DOT, ADR/ADN, IMDG, IATA** Non-Regulated Material
- **Environmental hazards:** Not applicable.
- **Special precautions for user:** Not applicable.
- **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:** Not applicable.
- **UN "Model Regulation":** Non-Regulated Material

15 Regulatory Information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture:**
- **SARA (Superfund Amendments and Reauthorization):**

· **Section 355 (extremely hazardous substances):**

None of the ingredients are listed.

(Contd. on page 9)

Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 04/01/2019

Reviewed on 04/01/2019

Trade Name: SIL-FLEX 7500 Clear

· Section 313 (Specific toxic chemical listings):		
None of the ingredients are listed.		
· TSCA (Toxic Substances Control Act):		
556-67-2	Octamethylcyclotetrasiloxane	ACTIVE
96-29-7	2-butanone oxime	ACTIVE
	Methyloximesilane (Proprietary)	
	Vinyloximesilane (Proprietary)	
	Alkoxysilane (Proprietary)	
· Hazardous Air Pollutants		
None of the ingredients are listed.		
· California Proposition 65:		
· Chemicals known to cause cancer:		
None of the ingredients are listed.		
· Chemicals known to cause reproductive toxicity for females:		
None of the ingredients are listed.		
· Chemicals known to cause reproductive toxicity for males:		
None of the ingredients are listed.		
· Chemicals known to cause developmental toxicity:		
None of the ingredients are listed.		
· New Jersey Right-to-Know List:		
None of the ingredients are listed.		
· New Jersey Special Hazardous Substance List:		
None of the ingredients are listed.		
· Pennsylvania Right-to-Know List:		
None of the ingredients are listed.		
· Pennsylvania Special Hazardous Substance List:		
None of the ingredients are listed.		
· Carcinogenic categories:		
· EPA (Environmental Protection Agency):		
None of the ingredients are listed.		
· TLV (Threshold Limit Value established by ACGIH):		
None of the ingredients are listed.		
· NIOSH-Ca (National Institute for Occupational Safety and Health):		
None of the ingredients are listed.		

· **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms:**



GHS07 GHS08

Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 04/01/2019

Reviewed on 04/01/2019

Trade Name: SIL-FLEX 7500 Clear

- **Signal word:** Warning
- **Hazard-determining components of labeling:**
 2-butanone oxime
 Octamethylcyclotetrasiloxane
 Vinyloximesilane (Proprietary)
- **Hazard statements:**
 H319 Causes serious eye irritation.
 H317 May cause an allergic skin reaction.
 H351 Suspected of causing cancer.
 H361 Suspected of damaging fertility or the unborn child.
 H373 May cause damage to organs through prolonged or repeated exposure.
- **Precautionary statements:**
 P201 Obtain special instructions before use.
 P202 Do not handle until all safety precautions have been read and understood.
 P260 Do not breathe dust/fume/gas/mist/vapors/spray.
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
 P264 Wash thoroughly after handling.
 P272 Contaminated work clothing must not be allowed out of the workplace.
 P280 Wear protective gloves/protective clothing/eye protection/face protection.
 P302+P352 If on skin: Wash with plenty of water.
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P308+P313 IF exposed or concerned: Get medical advice/attention.
 P321 Specific treatment (see supplementary first aid instructions on this Safety Data Sheet).
 P314 Get medical advice/attention if you feel unwell.
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
 P337+P313 If eye irritation persists: Get medical advice/attention.
 P363 Wash contaminated clothing before reuse.
 P405 Store locked up.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **National regulations:**

None of the ingredients are listed.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other Information

The information and recommendations in this safety data sheet are, to the best of our knowledge, accurate as of the date of issue. Nothing herein shall be deemed to create warranty, expressed or implied, and shall not establish a legally valid contractual relationship. It is the responsibility of the user to determine applicability of this information and the suitability of the material or product for any particular purpose.

· **Date of last revision/ revision number:** 04/01/2019 / 8

· **Abbreviations and acronyms:**

- ADR: The European Agreement concerning the International Carriage of Dangerous Goods by Road
- ADN: The European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
- IMDG: International Maritime Code for Dangerous Goods
- DOT: US Department of Transportation
- IATA: International Air Transport Association
- ACGIH: American Conference of Governmental Industrial Hygienists
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)
- NFPA: National Fire Protection Association (USA)
- HMIS: Hazardous Materials Identification System (USA)
- VOC: Volatile Organic Compounds (USA, EU)

Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 04/01/2019

Reviewed on 04/01/2019

Trade Name: SIL-FLEX 7500 Clear

LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety and Health
OSHA: Occupational Safety & Health Administration
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Flam. Liq. 3: Flammable liquids – Category 3
Flam. Liq. 4: Flammable liquids – Category 4
Acute Tox. 4: Acute toxicity – Category 4
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A
Skin Sens. 1: Skin sensitisation – Category 1
Carc. 2: Carcinogenicity – Category 2
Repr. 2: Reproductive toxicity – Category 2
STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2
Aquatic Acute 2: Hazardous to the aquatic environment - acute aquatic hazard – Category 2
Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2
Aquatic Chronic 4: Hazardous to the aquatic environment - long-term aquatic hazard – Category 4

*** Data compared to the previous version altered.**

SDS created by MSDS Authoring Services www.msdsauthoring.com +1-877-204-9106