

## Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 08/06/2019

Reviewed on 08/06/2019

### 1 Identification

- **Product Identifier**
- **Trade Name: SIL-FLEX 7525 Aluminum**
- **Relevant identified uses of the substance or mixture and uses advised against:**
- **Product Description:** Silicone
- **Details of the Supplier of the Safety Data Sheet:**
- **Manufacturer/Supplier:**  
Silco Inc.  
7635 St. Clair Avenue  
Mentor, OH 44060  
Phone: 440-975-8886  
Fax: 440-975-8887
- **Emergency telephone number:** 440-975-8886

### 2 Hazard(s) Identification

- **Classification of the substance or mixture:**



Health hazard

Muta. 1B H340 May cause genetic defects.



Skin Irrit. 2 H315 Causes skin irritation.  
Eye Irrit. 2A H319 Causes serious eye irritation.  
STOT SE 3 H335 May cause respiratory irritation.

- **Label elements:**
- **Hazard pictograms:**



- **Signal word:** Danger
- **Hazard-determining components of labeling:**

Hydroxy terminated polydimethylsiloxane  
Stoddard solvent

- **Hazard statements:**

H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H340 May cause genetic defects.  
H335 May cause respiratory irritation.

- **Precautionary statements:**

P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P261 Avoid breathing dust/fume/gas/mist/vapors/spray.  
P264 Wash thoroughly after handling.  
P271 Use only outdoors or in a well-ventilated area.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P302+P352 If on skin: Wash with plenty of water.

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- P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308+P313 IF exposed or concerned: Get medical advice/attention.
- P312 Call a poison center/doctor if you feel unwell.
- P321 Specific treatment (see supplementary first aid instructions on this Safety Data Sheet).
- P362+P364 Take off contaminated clothing and wash it before reuse.
- P332+P313 If skin irritation occurs: Get medical advice/attention.
- P337+P313 If eye irritation persists: Get medical advice/attention.
- P403+P233 Store in a well-ventilated place. Keep container tightly closed.
- P405 Store locked up.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Unknown acute toxicity:**

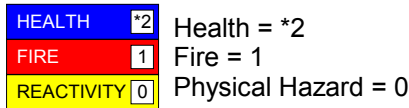
This value refers to knowledge of known, established toxicological or ecotoxicological values. 78.5 % of the mixture consists of component(s) of unknown toxicity.

· **Classification system:** NFPA/HMIS Definitions: 0-Least, 1-Slight, 2-Moderate, 3-High, 4-Extreme

· **NFPA ratings (scale 0 - 4)**



· **HMIS-ratings (scale 0 - 4)**



· **Hazard(s) not otherwise classified (HNOC):** None known

### 3 Composition/Information on Ingredients

· **Chemical characterization: Mixtures**

· **Description:** Mixture of substances listed below with non-hazardous additions.

· **Dangerous Components:**

CAS: 70131-67-8	Hydroxy terminated polydimethylsiloxane ⚠ Skin Irrit. 2, H315; Eye Irrit. 2A, H319; STOT SE 3, H335	60-90%
CAS: 13822-56-5	3-(trimethoxysilyl)propylamine ⚠ Skin Irrit. 2, H315; Eye Irrit. 2A, H319; Flam. Liq. 4, H227	2-12%
CAS: 8052-41-3 RTECS: WJ 8925000	Stoddard solvent ⚠ Flam. Liq. 3, H226; ⚠ Muta. 1B, H340; Carc. 1B, H350; STOT RE 1, H372; Asp. Tox. 1, H304	≤2.5%

· **Additional information:**

The exact percentages of the ingredients of this mixture are considered to be proprietary and are withheld in accordance with the provisions of paragraph (i) of §1910.1200 of 29 CFR 1910.1200 Trade Secrets.

### 4 First-Aid Measures

· **Description of first aid measures**

· **After inhalation:** In case of unconsciousness place patient stably in the side position for transportation.

· **After skin contact:**

Immediately wash with water and soap and rinse thoroughly.  
If skin irritation occurs, consult a doctor.

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- **After eye contact:**  
Rinse opened eye for at least 15 minutes under running water. If symptoms persist, consult a doctor.  
If easy to do so, remove contact lenses if worn.  
If eye irritation occurs, consult a doctor.
- **After swallowing:** If swallowed and symptoms occur, consult a doctor.
- **Information for doctor**
- **Most important symptoms and effects, both acute and delayed:** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed:**  
No further relevant information available.

### 5 Fire-Fighting Measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **For safety reasons unsuitable extinguishing agents:** No further relevant information.
- **Special hazards arising from the substance or mixture:** No further relevant information available.
- **Advice for firefighters**
- **Special protective equipment for firefighters:**  
As in any fire, wear self-contained breathing apparatus pressure-demand (NIOSH approved or equivalent) and full protective gear to prevent contact with skin and eyes.

### 6 Accidental Release Measures

- **Personal precautions, protective equipment and emergency procedures:** Not required.
- **Environmental precautions:** Do not allow to enter sewers/surface or ground water.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (i.e. sand, diatomite, acid binders, universal binders, sawdust).  
Dispose contaminated material as waste according to section 13.  
Ensure adequate ventilation.  
Dispose of the collected material according to regulations.
- **Reference to other sections:**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· **PAC-1:**

70131-67-8	Hydroxy terminated polydimethylsiloxane	190 mg/m <sup>3</sup>
13822-56-5	3-(trimethoxysilyl)propylamine	30 mg/m <sup>3</sup>
8052-41-3	Stoddard solvent	300 mg/m <sup>3</sup>
67-56-1	Methanol	530 ppm

· **PAC-2:**

70131-67-8	Hydroxy terminated polydimethylsiloxane	2,100 mg/m <sup>3</sup>
13822-56-5	3-(trimethoxysilyl)propylamine	330 mg/m <sup>3</sup>
8052-41-3	Stoddard solvent	1,800 mg/m <sup>3</sup>
67-56-1	Methanol	2,100 ppm

· **PAC-3:**

70131-67-8	Hydroxy terminated polydimethylsiloxane	13,000 mg/m <sup>3</sup>
13822-56-5	3-(trimethoxysilyl)propylamine	2,000 mg/m <sup>3</sup>
8052-41-3	Stoddard solvent	29500** mg/m <sup>3</sup>

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67-56-1	Methanol	7200* ppm
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## 7 Handling and Storage

- **Handling**
- **Precautions for safe handling:**  
Ensure good ventilation/exhaustion at the workplace.  
Open and handle receptacle with care.  
Prevent formation of aerosols.
- **Information about protection against explosions and fires:** Keep protective respiratory device available.
- **Conditions for safe storage, including any incompatibilities**
- **Storage**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s):** No further relevant information available.

## 8 Exposure Controls/Personal Protection

- **Additional information about design of technical systems:** No further data; see section 7.
- **Control parameters:**
- **Components with occupational exposure limits:**  
The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.  
At this time, the other constituents have no known exposure limits.

8052-41-3 Stoddard solvent	
PEL	Long-term value: 2900 mg/m <sup>3</sup> , 500 ppm
REL	Long-term value: 350 mg/m <sup>3</sup> Ceiling limit value: 1800* mg/m <sup>3</sup> *15-min
TLV	Long-term value: 525 mg/m <sup>3</sup> , 100 ppm

- **Additional information:** The lists that were valid during the creation of this SDS were used as basis.
- **Exposure controls:**
- **Personal protective equipment**
- **General protective and hygienic measures:**  
The usual precautionary measures for handling chemicals should be followed.  
Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing and wash before reuse.  
Wash hands before breaks and at the end of work.  
Store protective clothing separately.  
Avoid contact with the eyes and skin.
- **Breathing equipment:** Not required.
- **Protection of hands:**



Protective gloves

- **Material of gloves:**  
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the

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application.

· **Penetration time of glove material:**

The exact break-through time has to be determined and observed by the manufacturer of the protective gloves.

· **Eye protection:**



Tightly sealed goggles

· **Limitation and supervision of exposure into the environment:** None

### \* 9 Physical and Chemical Properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

**Form:** Self leveling

**Color:** Aluminum

· **Odor:** Oxime

· **Odor threshold:** No data available

· **pH-value:** Not available

· **Change in condition**

**Melting point/Melting range:** Not available

**Boiling point/Boiling range:** Not available

· **Flash point:**  $\geq 205\text{ }^{\circ}\text{C}$  ( $\geq 401\text{ }^{\circ}\text{F}$ )

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** No data available

· **Decomposition temperature:** Not available

· **Auto igniting:** Product is not self-igniting.

· **Danger of explosion:** Product does not present an explosion hazard.

· **Explosion limits:**

**Lower:** No data available

**Upper:** No data available

· **Vapor pressure:** Not determined.

· **Density:**

**Relative density @ 25 °C (77 °F):** 1.04 g/cm<sup>3</sup> (8.6788 lbs/gal)

**Vapor density:** >1

**Evaporation rate:** <1 (n-Butyl Acetate =1)

· **Solubility in / Miscibility with:**

**Water:** Insoluble.

· **Partition coefficient (n-octanol/water):** Not determined.

· **Viscosity:**

**Dynamic:** Not determined.

**Kinematic:** Not determined.

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- **Solvent content:**
- **VOC content:** 34 g/l
- **Other information:** No further relevant information available.

### 10 Stability and Reactivity

- **Reactivity:** No further relevant information available.
- **Chemical stability:**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions:** No dangerous reactions known.
- **Conditions to avoid:** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

### 11 Toxicological Information

- **Information on toxicological effects:**
- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

#### 13822-56-5 3-(trimethoxysilyl)propylamine

Oral	LD50 Oral	2,970 ml/kg (Rat)
Dermal	LD50	11,300 mg/kg (Rat)

#### 8052-41-3 Stoddard solvent

Oral	LD50	>7,000 mg/kg (Rat)
Dermal	LD50	>2,000 mg/kg (Rabbit)

- **Primary irritant effect:**
- **On the skin:** Irritant to skin and mucous membranes.
- **On the eye:** Irritating effect.
- **Additional toxicological information:**  
The product shows the following dangers according to internally approved calculation methods for preparations:  
Irritant  
Carcinogenic  
The product can cause inheritable damage.

- **Carcinogenic categories:**

- **IARC (International Agency for Research on Cancer):**

None of the ingredients are listed.

- **NTP (National Toxicology Program):**

None of the ingredients are listed.

- **OSHA-Ca (Occupational Safety & Health Administration):**

None of the ingredients are listed.

### 12 Ecological Information

- **Toxicity:**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability:** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential:** No further relevant information available.
- **Mobility in soil:** No further relevant information available.

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- **Additional ecological information:**
- **General notes:**  
Do not allow undiluted product or product that has not been neutralized to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment:**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects:** No further relevant information available.

### 13 Disposal Considerations

- **Waste treatment methods**
- **Recommendation:**  
Must not be disposed of together with household garbage. Do not allow product to reach sewage system. Observe all federal, state and local environmental regulations when disposing of this material.
- **Uncleaned packaging**
- **Recommendation:** Disposal must be made according to official regulations.

### 14 Transport Information

- **UN-Number:**
- **DOT, ADR/ADN, IMDG, IATA** Non-Regulated Material
- **UN proper shipping name:**
- **DOT, ADR/ADN, IMDG, IATA** Non-Regulated Material
- **Transport hazard class(es):**
- **DOT, ADR/ADN, ADN, IMDG, IATA**
- **Class:** Non-Regulated Material
- **Packing group:**
- **DOT, ADR/ADN, IMDG, IATA** Non-Regulated Material
- **Environmental hazards:** Not applicable.
- **Special precautions for user:** Not applicable.
- **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:** Not applicable.
- **UN "Model Regulation":** Non-Regulated Material

### 15 Regulatory Information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture:**
- **SARA (Superfund Amendments and Reauthorization):**

· **Section 355 (extremely hazardous substances):**

None of the ingredients are listed.

· **Section 313 (Specific toxic chemical listings):**

67-56-1 | Methanol

· **TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

· **Hazardous Air Pollutants**

67-56-1 | Methanol

· **California Proposition 65:**

· **Chemicals known to cause cancer:**

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<b>· Chemicals known to cause reproductive toxicity for females:</b>	
None of the ingredients are listed.	
<b>· Chemicals known to cause reproductive toxicity for males:</b>	
None of the ingredients are listed.	
<b>· Chemicals known to cause developmental toxicity:</b>	
None of the ingredients are listed.	
<b>· New Jersey Right-to-Know List:</b>	
8052-41-3	Stoddard solvent
67-56-1	Methanol
<b>· New Jersey Special Hazardous Substance List:</b>	
67-56-1	Methanol
TE, F3	
<b>· Pennsylvania Right-to-Know List:</b>	
8052-41-3	Stoddard solvent
<b>· Pennsylvania Special Hazardous Substance List:</b>	
None of the ingredients are listed.	
<b>· Carcinogenic categories:</b>	
<b>· EPA (Environmental Protection Agency):</b>	
None of the ingredients are listed.	
<b>· TLV (Threshold Limit Value established by ACGIH):</b>	
None of the ingredients are listed.	
<b>· NIOSH-Ca (National Institute for Occupational Safety and Health):</b>	
None of the ingredients are listed.	

· **GHS label elements**  
The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms:**



· **Signal word:** Danger

· **Hazard-determining components of labeling:**

Hydroxy terminated polydimethylsiloxane  
Stoddard solvent

· **Hazard statements:**

H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H340 May cause genetic defects.  
H335 May cause respiratory irritation.

· **Precautionary statements:**

P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P261 Avoid breathing dust/fume/gas/mist/vapors/spray.  
P264 Wash thoroughly after handling.  
P271 Use only outdoors or in a well-ventilated area.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P302+P352 If on skin: Wash with plenty of water.



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P321	Specific treatment (see supplementary first aid instructions on this Safety Data Sheet).
P362+P364	Take off contaminated clothing and wash it before reuse.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

**· National regulations:**

None of the ingredients are listed.

**· Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### 16 Other Information

The information and recommendations in this safety data sheet are, to the best of our knowledge, accurate as of the date of issue. Nothing herein shall be deemed to create warranty, expressed or implied, and shall not establish a legally valid contractual relationship. It is the responsibility of the user to determine applicability of this information and the suitability of the material or product for any particular purpose.

**· Date of last revision/ revision number:** 08/06/2019 / 4

**· Abbreviations and acronyms:**

- ADR: The European Agreement concerning the International Carriage of Dangerous Goods by Road
- ADN: The European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
- IMDG: International Maritime Code for Dangerous Goods
- DOT: US Department of Transportation
- IATA: International Air Transport Association
- ACGIH: American Conference of Governmental Industrial Hygienists
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)
- NFPA: National Fire Protection Association (USA)
- HMIS: Hazardous Materials Identification System (USA)
- VOC: Volatile Organic Compounds (USA, EU)
- LC50: Lethal concentration, 50 percent
- LD50: Lethal dose, 50 percent
- PBT: Persistent, Bioaccumulative and Toxic
- vPvB: very Persistent and very Bioaccumulative
- NIOSH: National Institute for Occupational Safety and Health
- OSHA: Occupational Safety & Health Administration
- TLV: Threshold Limit Value
- PEL: Permissible Exposure Limit
- REL: Recommended Exposure Limit
- Flam. Liq. 3: Flammable liquids – Category 3
- Flam. Liq. 4: Flammable liquids – Category 4
- Skin Irrit. 2: Skin corrosion/irritation – Category 2
- Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A
- Muta. 1B: Germ cell mutagenicity – Category 1B
- Carc. 1B: Carcinogenicity – Category 1B
- STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
- STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1
- Asp. Tox. 1: Aspiration hazard – Category 1

**· \* Data compared to the previous version altered.**

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